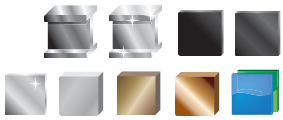
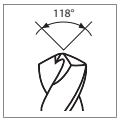
MECANIQUE DE PRECISION

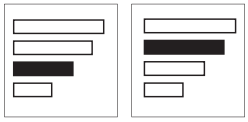
Ref.

DIN 338 D2409

DIN 340 D2418







Plaquette Carbure

2 lèvres

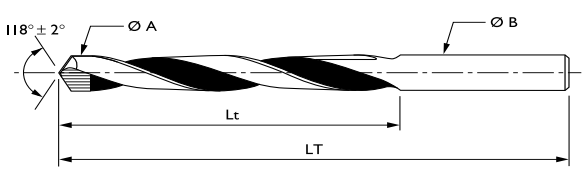
Description

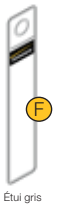
- Coupe à droite : 6°.
- Hélice à droite : 25°.
- Nombre de lèvres : 2.
- Goujures : N.
- Affûtage : AF1.
- Brasage : à très haute température.
- Corps Acier Rapide, plaquette Carbure K20.

Applications

Aciers alliés, aciers non alliés ou faiblement alliés, fonte graphique laminaire, fonte graphique sphéroïdale, inox, aluminium, alliage de titane, cuivre, plastique.

Ø A ▸ h7
Ø B ▸ h7
LT ▸ ±1
Lt ▸ ±1





Étui gris

Série courte

Ø	Lu	Lt	Ref.	Gencod	Qt.
1,5	18	40	D2409D0150	3336600121287	1
2	24	49	D2409D0200	3336600121331	1
2,5	30	57	D2409D0250	3336600121386	1
2,8	33	61	D2409D0280	3336600121416	1
3	33	61	D2409D0300	3336600121430	1
3,2	36	65	D2409D0320	3336600121454	1
3,3	36	65	D2409D0330	3336600121461	1
3,5	39	70	D2409D0350	3336600121485	1
4	43	75	D2409D0400	3336600121539	1
4,2	43	75	D2409D0420	3336600121553	1
4,5	47	80	D2409D0450	3336600121584	1
4,8	52	86	D2409D0480	3336600121614	1
5	52	86	D2409D0500	3336600121638	1
5,2	52	86	D2409D0520	3336600121652	1
5,5	57	93	D2409D0550	3336600121683	1
6	57	93	D2409D0600	3336600121737	1
6,5	63	101	D2409D0650	3336600121782	1
7	69	109	D2409D0700	3336600121836	1
7,5	69	109	D2409D0750	3336600121881	1
8	75	117	D2409D0800	3336600121935	1
9	81	125	D2409D0900	3336600122031	1

Ø	Lu	Lt	Ref.	Gencod	Qt.
9,5	81	125	D2409D0950	3336600122086	1
10	87	133	D2409D1000	3336600122130	1
10,5	87	133	D2409D1050	3336600122154	1
11	94	142	D2409D1100	3336600122161	1
11,5	94	142	D2409D1150	3336600122185	1
12	101	151	D2409D1200	3336600122192	1
12,5	101	151	D2409D1250	3336600122215	1
13	101	151	D2409D1300	3336600122222	1
13,5	108	160	D2409D1350	3336600122239	1
14	108	160	D2409D1400	3336600122246	1
15	114	169	D2409D1500	3336600122260	1
15,5	120	178	D2409D1550	3336600122277	1
16	125	184	D2409D1600	3336600122284	1
16,5	125	184	D2409D1650	3336600122291	1
17	125	184	D2409D1700	3336600122307	1
17,5	130	191	D2409D1750	3336600122314	1
18	130	191	D2409D1800	3336600122321	1
18,5	135	198	D2409D1850	3336600122338	1
19	135	198	D2409D1900	3336600122345	1
19,5	140	205	D2409D1950	3336600122352	1
20	140	205	D2409D2000	3336600122369	1

Série longue

Ø	Lu	Lt	Ref.	Gencod	Qt.
1,8	53	80	D2418D0180	3336600129894	1
2	56	85	D2418D0200	3336600129917	1
2,5	62	95	D2418D0250	3336600129962	1
3	66	100	D2418D0300	3336600130012	1
3,5	73	112	D2418D0350	3336600130067	1
4	78	119	D2418D0400	3336600130111	1
4,5	82	126	D2418D0450	3336600130166	1
5	87	132	D2418D0500	3336600130210	1
5,5	91	139	D2418D0550	3336600130265	1
6	91	139	D2418D0600	3336600130319	1
6,5	97	148	D2418D0650	3336600130364	1
7	102	156	D2418D0700	3336600130418	1
7,5	102	156	D2418D0750	3336600130463	1
8	109	165	D2418D0800	3336600130517	1
8,5	109	165	D2418D0850	3336600130562	1
9	115	175	D2418D0900	3336600130579	1
9,5	115	175	D2418D0950	3336600130586	1

Ø	Lu	Lt	Ref.	Gencod	Qt.
10	121	184	D2418D1000	3336600130593	1
10,5	121	184	D2418D1050	3336600130609	1
11	128	195	D2418D1100	3336600130616	1
11,5	128	195	D2418D1150	3336600130623	1
12	134	205	D2418D1200	3336600130630	1
12,5	134	205	D2418D1250	3336600130647	1
13	134	205	D2418D1300	3336600130654	1
13,5	140	214	D2418D1350	3336600130661	1
14	140	214	D2418D1400	3336600130678	1
14,5	144	220	D2418D1450	3336600130685	1
15	144	220	D2418D1500	3336600130692	1
16	149	227	D2418D1600	3336600130708	1
17	154	235	D2418D1700	3336600130715	1
18	158	241	D2418D1800	3336600130722	1
19	162	247	D2418D1900	3336600130739	1
20	166	254	D2418D2000	3336600130746	1

507C

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