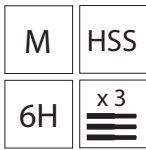


Rectified Taps & HSS GUN Taps

Ref.

865



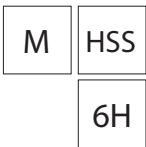
1/3 rough



2/3 split



3/3 end



867



827



Applications

Ref 865 : Set of ground HSS hand taps for blind or through taps in alloyed or unalloyed steels. Taps are made in three stages using an adjustable tap wrench : rough/intermediate/finishing.

Ref 867 : The GUN tap grants full through tapping in one step.

Ø drilling	Ø x Pas	Lu	Lt	Ref.	Gencod	Qt.	Pack
3 rectified HSS Taps set							
2,5	M3 x 0,50	11	40	865D03	3336600013056	1	X
3,3	M4 x 0,70	13	45	865D04	3336600013063	1	X
4,2	M5 x 0,80	16	50	865D05	3336600013070	1	X
5	M6 x 1	19	50	865D06	3336600013087	1	X
6	M7 x 1	19	50	865D07	3336600020276	1	X
6,8	M8 x 1,25	22	56	865D08	3336600013094	1	X
8,5	M10 x 1,50	24	70	865D10	3336600013100	1	X
10,2	M12 x 1,75	29	75	865D12	3336600020290	1	X
12	M14 x 2	30	80	865D14	3336600020306	1	X
14	M16 x 2	32	80	865D16	3336600020313	1	X
15,5	M18 x 2,50	40	95	865D18	3336600020320	1	X
GUN HSS Taps							
2,5	M3 x 0,50	11	56	867D03	3336600020368	1	I
3,3	M4 x 0,70	13	63	867D04	3336600020375	1	I
4,2	M5 x 0,80	16	70	867D05	3336600020382	1	I
5	M6 x 1	19	80	867D06	3336600020399	1	I
6,8	M8 x 1,25	22	90	867D08	3336600020405	1	I
8,5	M10 x 1,50	24	100	867D10	3336600020412	1	I
10,2	M12 x 1,75	29	110	867D12	3336600020429	1	I
12	M14 x 2	30	110	867D14	3336600020436	1	I
14	M16 x 2	34	110	867D16	3336600020443	1	I
Adjustable tap wrench							
N°1	M3 à 10			82701	3336600020580	1	E
N°2	M4 à 14			82702	3336600020597	1	E
N°3	M5 à 18			82703	3336600068667	1	E



Plastic box Label



Round and square tube Round eyelet Color label



Plastic pouch Round metal eyelet Color label or silkscreen printing

Die

Applications

With the help of the die holder, it may be used to make or restore an external thread.

Ø x Pas	H	Ø	Ref.	Gencod	Qt.	Pack
Cage Ø 25,4						
M3 x 0,50	9	25,4	825D03	3336600020450	1	R
M4 x 0,70	9	25,4	825D04	3336600020467	1	R
M5 x 0,80	9	25,4	825D05	3336600020474	1	R
M6 x 1	9	25,4	825D06	3336600020481	1	R
M8 x 1,25	9	25,4	825D08	3336600020498	1	R
M10 x 1,50	9	25,4	825D10	3336600020504	1	R
Cage Ø 38,1						
M8 x 1,25	13	38,1	826D08	3336600020511	1	R
M10 x 1,5	13	38,1	826D10	3336600020528	1	R
M12 x 1,75	13	38,1	826D12	3336600020535	1	R
M14 x 2	13	38,1	826D14	3336600020542	1	R
M16 x 2	13	38,1	826D16	3336600020559	1	R
M18 x 2,5	13	38,1	826D18	3336600020566	1	R
M20 x 2,5	13	38,1	826D20	3336600020573	1	R
Die holder						
Cage 25,4			829D25.4	3336600020603	1	E
Cage 38,1			829D38.1	3336600020610	1	E



Plastic box European hole Color label



Plastic pouch Round metal eyelet Color label or silkscreen printing



078E



076E

SETS
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