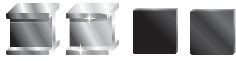
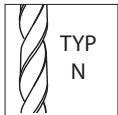
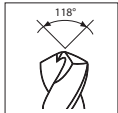


Ref.

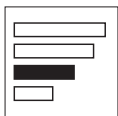
769
750



DIN 338



HSS



HSS-R

Roll forged

Features

- Roll forged drill bit.
- 118° tip angle.
- Standard cutting.
- Flute type N.
- Diameter tolerance h8.

Benefits

- The rolling process gives the bit a degree of elasticity and reduces the risk of breaking.

Applications

Unalloyed and alloyed steels (up to 900N/mm²), cast iron.



Ø	Lu	Lt	Ref.	Gencod	Qt.	Ø	Lu	Lt	Ref.	Gencod	Qt.
1	12	34	769D01	3336600008014	1=2	7	69	109	769D07	3336600008151	1
1,5	18	40	769D01.5	3336600008021	1=2	7,5	69	109	769D07.5	3336600008168	1
2	24	49	769D02	3336600008038	1=2	8	75	117	769D08	3336600008175	1
2,5	30	57	769D02.5	3336600008045	1=2	8,5	75	117	769D08.5	3336600008182	1
3	33	61	769D03	3336600008052	1=2	9	81	125	769D09	3336600008199	1
3,2	36	65	769D03.2	3336600008069	1=2	9,5	81	125	769D09.5	3336600008205	1
3,5	39	70	769D03.5	3336600008076	1=2	10	87	133	769D10	3336600008212	1
4	43	75	769D04	3336600008083	1=2	10,5	87	133	769D10.5	3336600008229	1
4,2	43	75	769D04.2	3336600008090	1=2	11	94	142	769D11	3336600008236	1
4,5	47	80	769D04.5	3336600008106	1=2	12	101	151	769D12	3336600008250	1
5	52	86	769D05	3336600008113	1=2	13	101	151	769D13	3336600008274	1
5,2	52	86	769D05.2	3336600016545	1	14	108	160	769D14	3336600008281	1
5,5	57	93	769D05.5	3336600008120	1	15	114	169	769D15	3336600008298	1
6	57	93	769D06	3336600008137	1	16	120	178	769D16	3336600008304	1
6,5	63	101	769D06.5	3336600008144	1						



Basic plastic pouch
Round metal eyelet
Silkscreen printing

Ø	Lu	Lt	Ref.	Gencod	Qt.	Ø	Lu	Lt	Ref.	Gencod	Qt.
2	24	49	750D02	3336600010017	1=10	7,5	69	109	750D07.5	3336600010154	1=10
2,5	30	57	750D02.5	3336600010024	1=10	8	75	117	750D08	3336600010161	1=10
3	33	61	750D03	3336600010031	1=10	8,5	75	117	750D08.5	3336600010178	1=10
3,2	36	65	750D03.2	3336600010048	1=10	9	81	125	750D09	3336600010185	1=10
3,5	39	70	750D03.5	3336600010055	1=10	9,5	81	125	750D09.5	3336600010192	1=10
4	43	75	750D04	3336600010062	1=10	10	87	133	750D10	3336600010208	1=10
4,2	43	75	750D04.2	3336600010079	1=10	11	94	142	750D11	3336600010222	1=5
4,5	47	80	750D04.5	3336600010086	1=10	12	101	151	750D12	3336600010246	1=5
5	52	86	750D05	3336600010093	1=10	13	101	151	750D13	3336600010260	1=5
5,2	52	86	750D05.2	3336600010109	1=10	14	108	160	750D14	3336600010284	1=2
5,5	57	93	750D05.5	3336600010116	1=10	15	114	169	750D15	3336600010307	1=2
6	57	93	750D06	3336600010123	1=10	16	120	178	750D16	3336600010321	1=2
6,5	63	101	750D06.5	3336600010130	1=10	18	130	191	750D18	3336600010369	1=2
7	69	109	750D07	3336600010147	1=10	20	140	205	750D20	3336600010406	1=2

2 to 10
PIECES



Quadpack
Round eyelet
Color label

Ø Max 12.7



752C



750C



775D



776D

SETS
PAGE
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