

HSS 90° Countersink

Features

- HSS (504) three teeth countersink or HSS-C 5% cobalt three teeth countersink (505C).
- 90° angle.
- Wide flutes.
- "Spoon" cutting.

Benefits

- Cobalt increases the heating resistance and allows the working on hard steels and stainless steel.
- Wide flutes improve the removal of chips.
- 'Spoon' cutting avoid burrs.
- The tool is perfectly balanced and shaped in solid material.

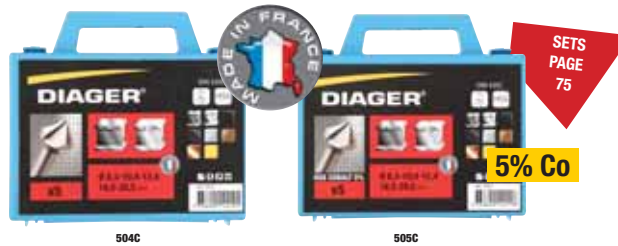
Applications

The countersink with three teeth is used for bevelling or deburring a variety of materials such as steels, alloys, plastic or synthetic materials.



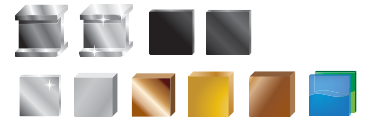
Ø	Lu	Ref.	Gencod	Qt.
6,3	45	504D06.3	3336600173453	1
8,3	50	504D08.3	3336600166738	1
10,4	50	504D10.4	3336600166745	1
12,4	56	504D12.4	3336600166752	1
16,5	56	504D16.5	3336600166769	1
20,5	63	504D20.5	3336600166776	1

DIY tube
European hole
Color label



Ref.

504



DIN 335C



HSS

HSS-E
5 % Co



HSS-TIN Step drill bit

Features

- HSS TIN fully ground bit stopped drill.
- Titanium nitride coating.
- 118° tip angle.
- Helicoidal flute.
- Deburring tool.
- Diameters marked on the bit.
- Shank with three flats.

Benefits

- The TIN coating extends the tool life.
- Helical flute that improves penetration inside the material.
- Shank with three flats to guarantee optimum tightening in the chuck.
- The deburring tool makes it possible to make a clean hole.

Applications

The step bit is used for drilling and bevelling sheet metal of fine materials of all types - steel, brass, PVC, cast iron, etc. - in a single operation.

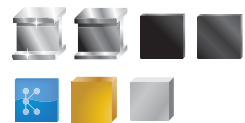


Ø	Lu	Lt	Ref.	Gencod	Qt.
4 à 12	6	65	500B	3336600144064	1
4 à 20	8	75	501B	3336600144071	1
4 à 30	10	100	502B	3336600144088	1

Twistpack
Round eyelet
Color label



500B
501B
502B



TIN

HSS

