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Authorised and notified according  
to Article 29 of the Regulation (EU)  
No 305/2011 of the European  
Parliament and of the Council of 9  
March 2011

MEMBER OF EOTA



## European Technical Assessment ETA-15/0826 of 22/01/2016

### I General Part

**Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: ETA-Danmark A/S**

**Trade name of the construction product:**

DIAGER EPOXY PURE

**Product family to which the above construction product belongs:**

Bonded anchor with anchor rod for use in concrete under static, quasi-static or seismic action (performance category C2)

**Manufacturer:**

DIAGER  
Rue Henri Moissan  
Z.I. – BP 90149  
FR-39802 Poligny Cedex 2  
Tel. (+33) 3 84 73 74 75  
Fax (+33) 3 84 73 74 76  
[www.diager.com](http://www.diager.com)

**Manufacturing plant:**

DIAGER  
Manufacturing Plant 9D

**This European Technical Assessment contains:**

23 pages including 18 annexes which form an integral part of the document

**This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of:**

Guideline for European Technical Approval (ETAG) No. 001 Metal Anchors for use in concrete, Part 5 – Bonded anchors, April 2013, used as European Assessment Document (EAD).

**This version replaces:**

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Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full (except the confidential Annexes referred to above). However, partial reproduction may be made, with the written consent of the issuing Technical Assessment Body. Any partial reproduction has to be identified as such.

## **II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT**

### **1 Technical description of product and intended use**

#### **Technical description of the product**

The DIAGER EPOXY PURE is a bonded anchor (injection type) consisting of an injection mortar cartridge equipped with a special mixing nozzle and threaded anchor rod of the sizes M8 to M30 made of:

- galvanized carbon steel
- stainless steel A4-70, A4-80 or high corrosion resistant stainless steel with hexagon nut and washer.

The threaded rod is placed into a drilled hole previously injected (using an applicator gun) with a mortar with a slow and slight twisting motion. The anchor rod is anchored by the bond between rod, mortar and concrete.

The threaded rod is available for all diameters with three type of tip end a one side 45° chamfer, a two sided 45° chamfer or a flat. The threaded rods are either delivered with the mortar cartridges or commercial standard threaded rods purchased separately. Each mortar cartridge is marked with the identifying mark of the producer and with the trade name. The mortar cartridges are available in different sizes.

The anchor in the range of M8 to M30 and the mortar cartridges corresponds to the drawings given in the Annex A1 to A4.

The characteristic material values, dimensions and tolerances of the anchors not indicated in Annexes shall correspond to the respective values laid down in the technical documentation<sup>1</sup> of this European Technical Assessment.

The anchors are intended to be used with embedment depth given in Annex A2, Table A1. For the installed anchor see Figure given in Annex A1. The intended use specifications of the product are detailed in the Annex B1.

### **2 Specification of the intended use in accordance with the applicable EAD**

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B1 to B9

The provisions made in this European Technical Assessment are based on an assumed intended working life of the anchor of 50 years.

The indications given on the working life cannot be interpreted as a guarantee given by the producer or Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

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<sup>1</sup> The technical documentation of this European Technical Assessment is deposited at ETA-Danmark and, as far as relevant for the tasks of the Notified bodies involved in the attestation of conformity procedure, is handed over to the notified bodies.

### **3 Performance of the product and references to the methods used for its assessment**

#### **3.1 Characteristics of product**

##### **Mechanical resistance and stability (BWR1):**

The essential characteristics are detailed in the Annex from C1 to C3.

##### **Safety in case of fire (BWR2):**

The essential characteristics are detailed in the Annex from C4.

##### **Hygiene, health and the environment (BWR3):**

Regarding the dangerous substances contained in this European Technical Assessment, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Regulation, these requirements need also to be complied with, when and where they apply.

##### **Safety in use (BWR4):**

For basic requirement Safety in use the same criteria are valid for Basic Requirement Mechanical resistance and stability (BWR1).

##### **Sustainable use of natural resources (BWR7)**

No performance determined

Other Basic Requirements are not relevant.

#### **3.2 Methods of assessment**

The assessment of fitness of the anchor for the intended use in relation to the requirements for mechanical resistance and stability and safety in use in the sense of the Basic Requirements 1 and 4 has been made in accordance with the « Guideline for European Technical Assessment of Metal Anchors for use in Concrete », Part 1 « Anchors in general » and Part 5 « Bonded anchors », on the basis of Option 1 and 7 and ETAG 001 Annex E « Assessment of metal anchors under seismic action ».

In addition to the specific clauses relating to dangerous substances contained in this European technical Assessment, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Regulation, these requirements need also to be complied with, when and where they apply.

## **4 Attestation and verification of constancy of performance (AVCP)**

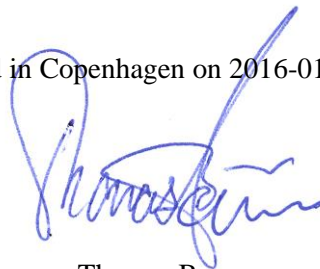
### **4.1 AVCP system**

According to the decision 96/582/EC of the European Commission, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) is 1.

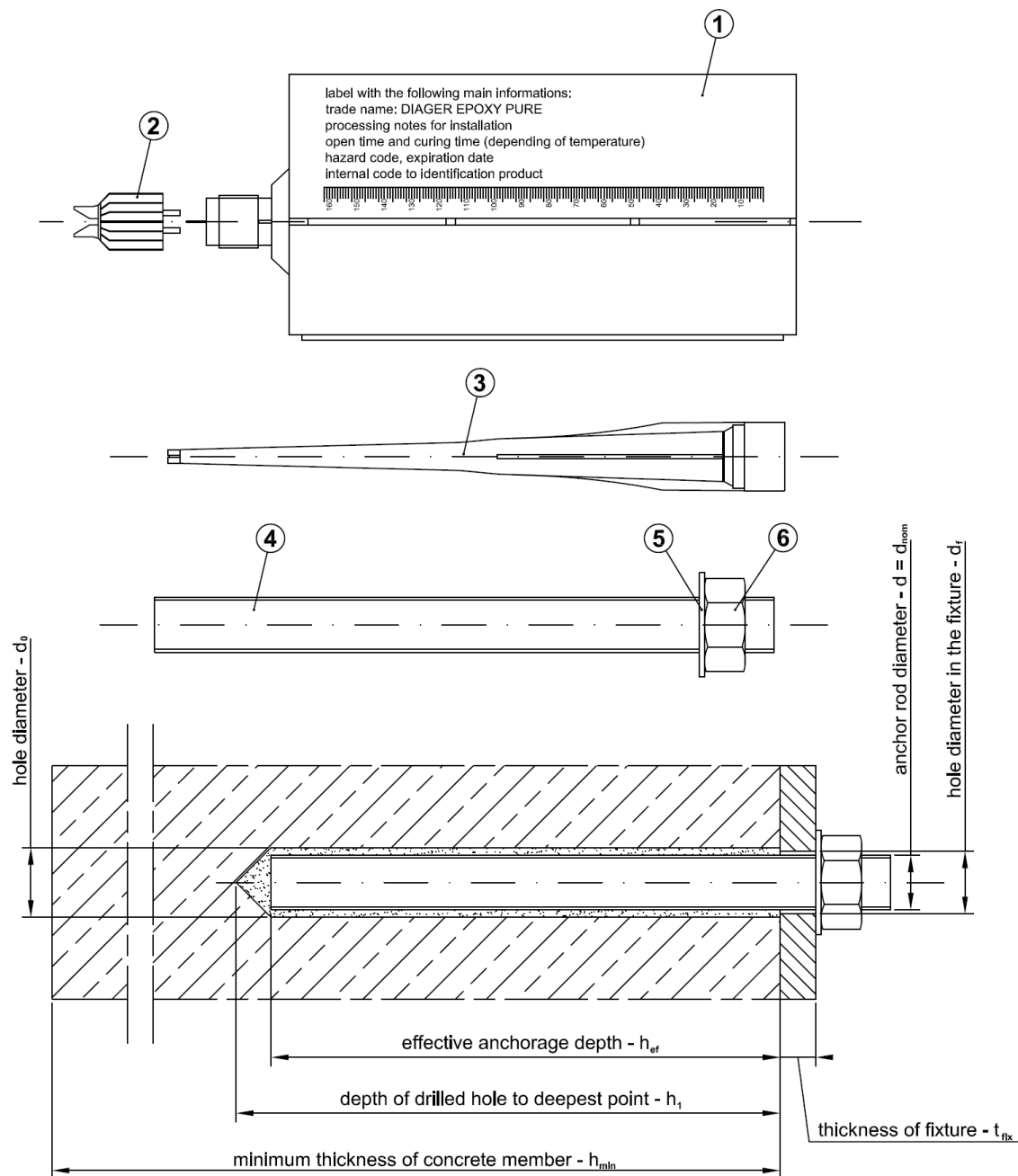
## **5 Technical details necessary for the implementation of the AVCP system, as foreseen in the applicable EAD**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at ETA-Danmark

Issued in Copenhagen on 2016-01-22 by



Thomas Bruun  
Manager, ETA-Danmark

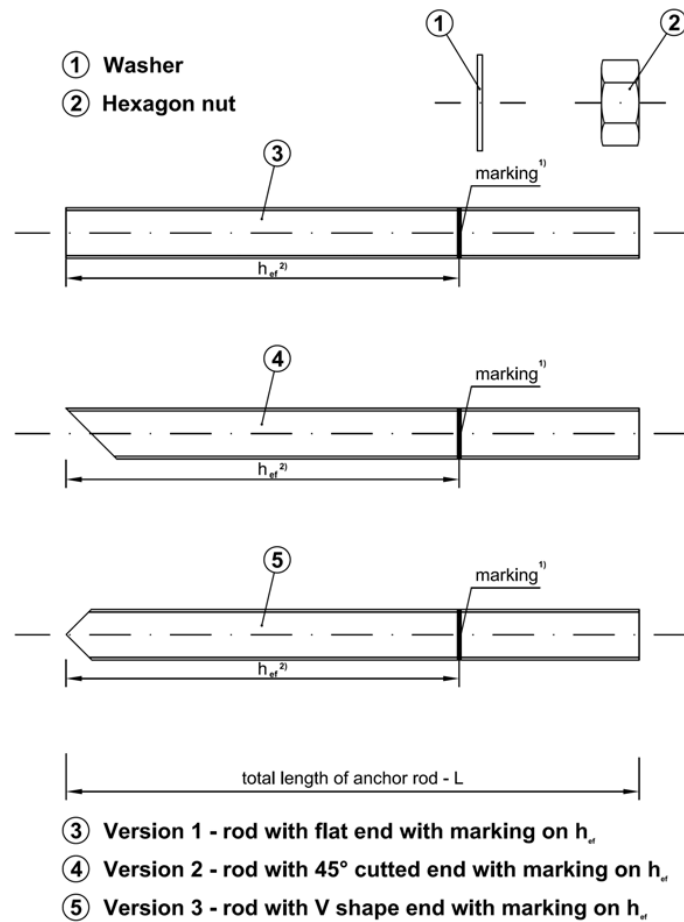


- |                               |                       |
|-------------------------------|-----------------------|
| ① Cartridge DIAGER EPOXY PURE | ④ Anchor threaded rod |
| ② Sealing cap                 | ⑤ Washer              |
| ③ Mixer                       | ⑥ Hexagon nut         |

**DIAGER EPOXY PURE**

Product and intended use

**Annex A1**  
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**Table A1: Threaded rod dimensions**

Size	d [mm]	$h_{ef,min}$ [mm]	$h_{ef,max}$ [mm]
M8	8	60	160
M10	10	60	200
M12	12	70	240
M16	16	80	320
M20	20	90	400
M24	24	96	480
M27	27	110	540
M30	30	120	600

<sup>1)</sup> Marking according to clause 2.1.2. of ETAG 001 – 5

<sup>2)</sup> Effective anchorage depths according to the range specified in Table A1.

**DIAGER EPOXY PURE**

Threaded rod types and dimensions

**Annex A2**

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**Table A2: Threaded rod materials**

Part	Designation		
	Steel, zinc plated $\geq 5 \mu\text{m}$ acc. to EN ISO 4042	Stainless steel	High corrosion resistance stainless steel (HCR)
Threaded rod	Steel, property class 5.8, 8.8, acc. to EN ISO 898-1	Material 1.4401 / 1.4571 acc. to EN 10088; property class 70 and 80 (A4-70 and A4-80) acc. to EN ISO 3506	Material 1.4529 / 1.4565/1.4547, acc. to EN 10088; property class 70 acc. to EN ISO 3506
Hexagon nut	Steel, property class 5, 8 acc. to EN 20898-2; corresponding to threaded rod material	Material 1.4401 / 1.4571 acc. to EN 10088; property class 70 and 80 (A4-70 and A4-80) acc. to EN ISO 3506	Material 1.4529 / 1.4565/1.4547, acc. to EN 10088; property class 70 acc. to EN ISO 3506
Washer	Steel, acc. to EN ISO 7089; corresponding to threaded rod material	Material 1.4401 / 1.4571 acc. to EN 10088; corresponding to threaded rod material	Material 1.4529 / 1.4565/1.4547, acc. to EN 10088; corresponding to threaded rod material

Commercial standard threaded rods with:

- material and mechanical properties according to Table A2,
- confirmation of material and mechanical properties by inspection certificate 3.1 according to EN-10204:2004,
- marking of the threaded rod with the embedment depth.
- Minimum rupture elongation,  $A_1$ , equal to 12% according to EN ISO 898 for use under seismic action

**Table A3: Injection mortar**

Product	Composition
<b>DIAGER EPOXY PURE</b> two components injection mortar <sup>1)</sup>	Additive: quartz Bonding agent: epoxy resin

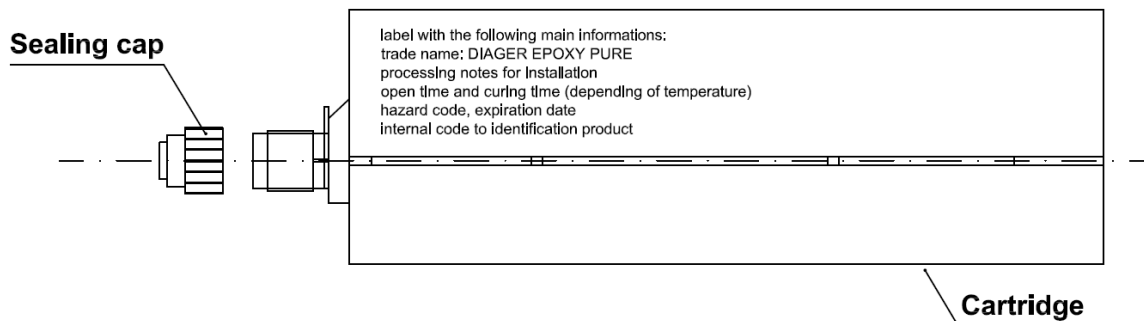
**DIAGER EPOXY PURE**

Materials

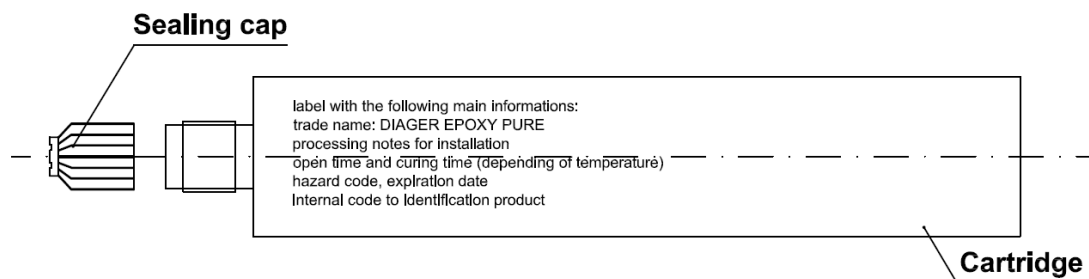
**Annex A3**  
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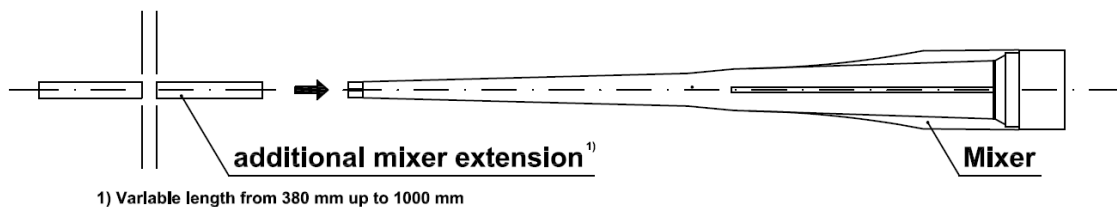
## DIAGER EPOXY PURE - from 400 to 900 ml cartridge - syde by syde cartridge



## DIAGER EPOXY PURE - 265 ml cartridge - peeler cartridge



## MIXER - the mixer is suitable for each type of cartridge



**DIAGER EPOXY PURE**

Cartridge types and sizes

**Annex A4**  
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**Use:**

The anchors are intended to be used for anchorages for which requirements for mechanical resistance and stability and safety in use in the sense of the Basic Requirements 1 and 4 of Regulation 305/2011 (EU) shall be fulfilled and failure of anchorages made with these products would compromise the stability of the works, cause risk to human life and/or lead to considerable economic consequences.

**Anchors subject to:**

- Static and quasi-static loads: sizes from M8 to M30.
- Seismic loads performance category C2: sizes from M16 to M24.

**Base materials:**

- Reinforced or unreinforced normal weight concrete of strength class C20/25 at minimum to C50/60 at maximum according to EN 206-1.
- Non cracked concrete: sizes from M8 to M30.
- Cracked concrete: sizes from M12 to M24.

**Temperature range:**

The anchors may be used in the following temperature range:

- a) -40°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C).
- b) -40°C to +80°C (max. short term temperature +80°C and max. long term temperature +50°C).

**Use conditions (Environmental conditions):**

- Elements made of galvanized steel may be used in structures subject to dry internal conditions only.
- Elements made of stainless steel may be used in structures subject to dry internal conditions and also in concrete subject to external atmospheric exposure (including industrial and marine environment) or exposure in permanently damp internal conditions if no particular aggressive conditions exist. Such particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).
- Elements made of high corrosion resistant steel may be used in structures subject to dry internal conditions and also in concrete subject to external atmospheric exposure or exposure in permanently damp internal conditions or in other particular aggressive conditions. Such particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

**Installation:**

The anchors may be installed in:

- Dry or wet concrete (use category 1): sizes from M8 to M30.
- Flooded holes with the exception of seawater (use category 2): sizes from M8 to M30.
- All the diameters may be used overhead: sizes from M8 to M30.
- The anchor is suitable for hammer drilled holes: sizes from M8 to M30.

**Proposed design methods:**

- Static and quasi-static load: EOTA Technical Report TR029 (September 2010) or CEN/TS 1992-4:2009.
- Seismic load: EOTA Technical Report TR045 (February 2013).

<b>DIAGER EPOXY PURE</b>	<b>Annex B1</b>  of European Technical Assessment ETA-15/0826
Intended use - Specification	

**Table B1: Installation data**

Size		M8	M10	M12	M16	M20	M24	M27	M30
Nominal drilling diameter	$d_0$ [mm]	10	12	14	18	24	28	30	35
Maximum diameter hole in the fixture	$d_{fix}$ [mm]	9	12	14	18	22	26	29	33
Embedment depth	$h_{ef,min}$ [mm]	60	60	70	80	90	96	110	120
	$h_{ef,max}$ [mm]	160	200	240	320	400	480	540	600
Depth of the drilling hole	$h_l$ [mm]	$h_{ef} + 5$ mm							
Minimum thickness of the slab	$h_{min}$ [mm]	$h_{ef} + 30$ mm; $\geq 100$ mm				$h_{ef} + 2d_0$			
Torque moment	$T_{inst}$ [Nm]	10	20	40	80	130	200	270	300
Thickness to be fixed	$t_{fix,min}$ [mm]	$> 0$							
	$t_{fix,max}$ [mm]	$< 1500$							
Minimum spacing	$S_{min}$ [mm]	40	50	60	80	100	120	135	150
Minimum edge distance	$C_{min}$ [mm]	40	50	60	80	100	120	135	150

**Table B2: Minimum curing time<sup>1)</sup>**

Concrete temperature	Processing time	Minimum curing time <sup>3)</sup>
0°C <sup>2)</sup>	3 h 20 min	54 h
5°C <sup>2)</sup>	2 h 30 min	41 h
10°C	1 h 40 min	28 h
15°C	1 h 10 min	22 h
20°C	50 min	16 h
25°C	30 min	14 h
30°C	20 min	12 h

<sup>1)</sup> the minimum time from the end of the mixing to the time when the anchor may be torque or loaded (whichever is longer).

<sup>2)</sup> minimum resin temperature recommended, for injection between 5°C and 0°C, equal to 10°C.

<sup>3)</sup> minimum curing time for dry, wet and flooded hole conditions.

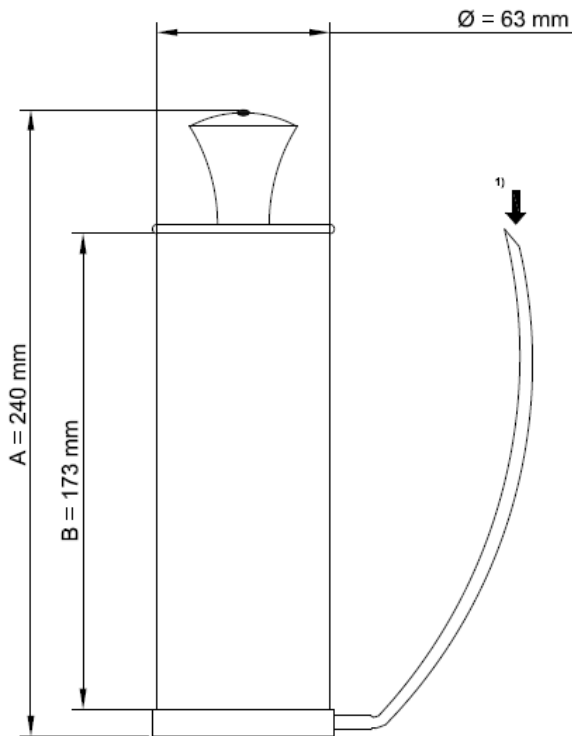
**DIAGER EPOXY PURE**

Intended use - data

**Annex B2**  
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## Manual blower pump: nominal dimensions

### Manual Blower pump: nominal dimensions



It is possible to use the mixer extension with the manual blower pump.

However it is possible to blow the hole using the mechanical air system (compressed air) also with the mixer extension



Suitable min pressure 6 bar at 6 m<sup>3</sup>/h  
Oil-free compressed air  
Recommended air gun with an orifice opening of minimum 3.5 mm in diameter

1) Position to Insert the mixer extension



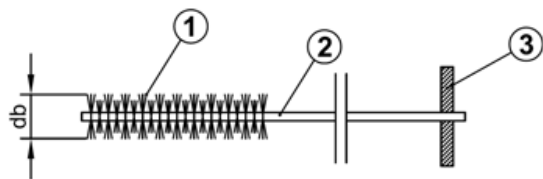
Mixer extension (from 380 mm to 1000 mm) with nominal diameter equal to 8 mm

DIAGER EPOXY PURE

Cleaning tools (1)

**Annex B3**  
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### Standard brush

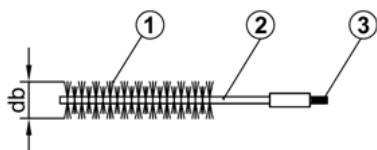


- ① Steel bristles
- ② Steel stem
- ③ Wood handle

**Table B3: Standard brush diameter**

Threaded rod diameter - d			M8	M10	M12	M16	M20	M24	M27	M30
<b>d<sub>0</sub></b>	Nominal drill hole	[mm]	10	12	14	18	24	28	30	35
<b>d<sub>b</sub></b>	Brush diameter	[mm]	12	14	16	20	26	30	32	37

### Special brush



- ① Steel bristles
- ② Steel stem
- ③ Threaded connection for drilling tool extension
- ④ Extension special brush
- ⑤ Drilling tool connection (SDS connection)



**Table B4: Special brush diameter (mechanical brush)**

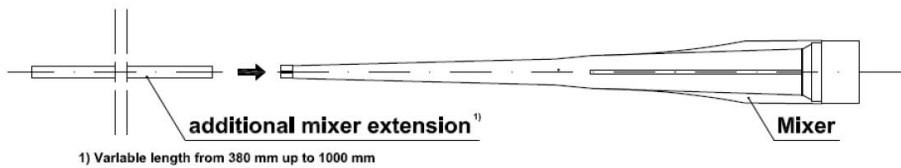
Threaded rod diameter - d			M16	M20	M24	M27	M30
<b>d<sub>0</sub></b>	Nominal drill hole	[mm]	18	24	28	30	35
<b>d<sub>b</sub></b>	Brush diameter	[mm]	20	26	30	32	37

**DIAGER EPOXY PURE**

Cleaning tools (2)

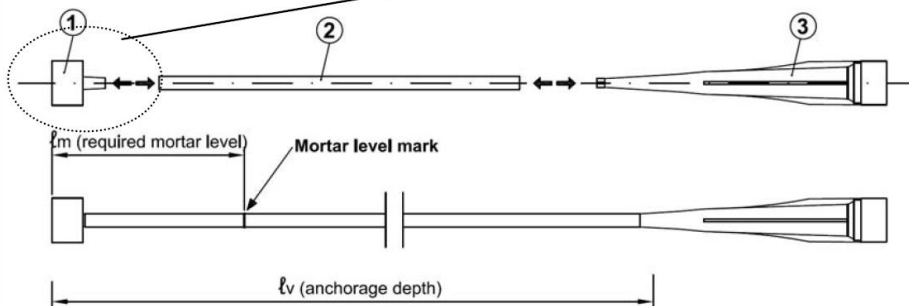
**Annex B4**  
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Use the mixer extension (assembled on the standard mixer) for the injection up to 300 mm if necessary.



Use this system for special conditions:

#### Tools for installation in special condition



- ① Injection plug (nominal diameter according to the nominal diameter of drilled hole)
- ② Special mixer extension (variable length with nominal diameter 10 mm)  
Mark the required mortar level  $l_m$  and embedment depth  $l_v$  with tape or marker on the injection extension. Quick estimation:  $l_m = 1/3 \cdot l_v$   
Continue injection until the mortar level mark  $l_m$  becomes visible.
- ③ Standard mixer (suitable for all size of cartridge)

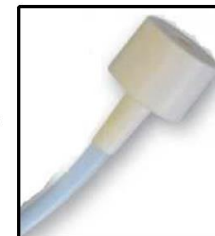
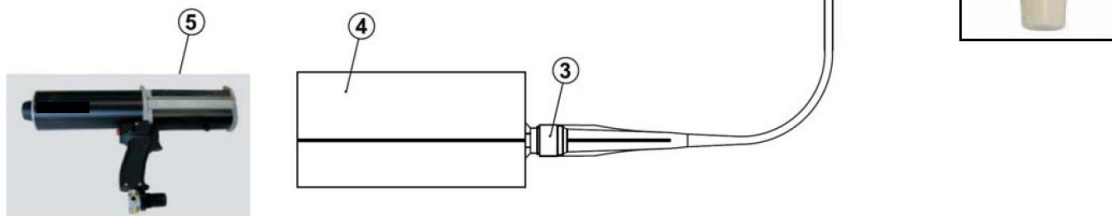
These tools allow the application in special conditions:

- installation with anchorage depth greater than 300 mm
- overhead installation.

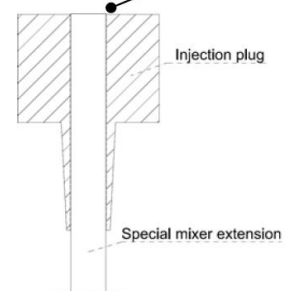
For these applications is recommended the use of the injection pneumatic pump.

#### System assembled

- ① Injection plug
- ② Special mixer extension
- ③ Standard mixer
- ④ Cartridge
- ⑤ Sample of injection pneumatic pump



Insert the special mixer extension in the inner diameter of the injection plug up to reach the top of the plug



DIAGER EPOXY PURE

Tools for injection (1)

Annex B5


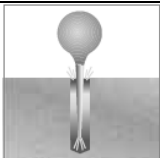
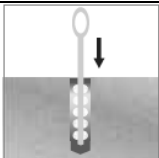
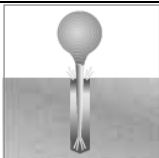
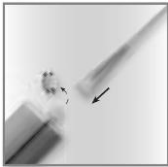
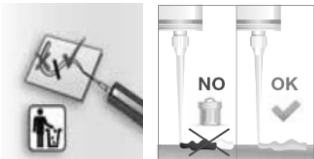
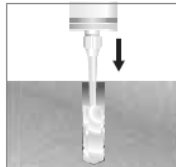
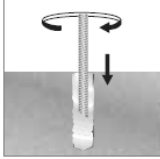


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Resin injection pump details		
Pump example	Size cartridge	Type
	900 ml	Pneumatic
	from 450 ml to 480 ml	Pneumatic
	400 ml	Pneumatic
	from 450 ml to 480 ml	Manual (up to 300 mm anchorage depth)
	400 ml	Manual (up to 300 mm anchorage depth)
	265 ml	Manual (up to 300 mm anchorage depth)



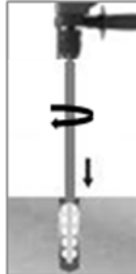

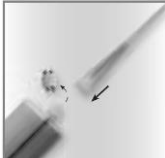



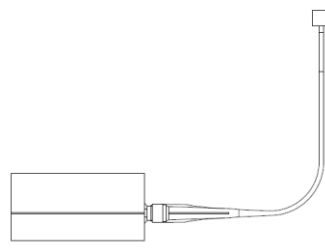
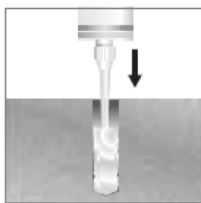
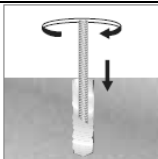


**DIAGER EPOXY PURE**

Tools for injection (2)

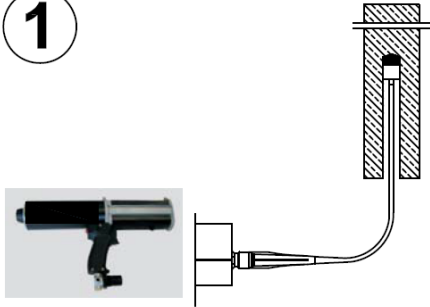
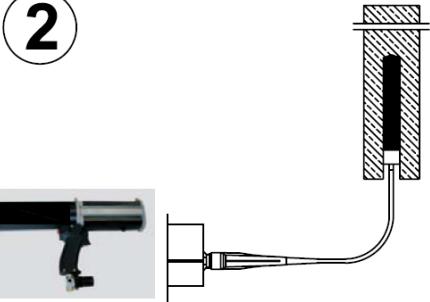
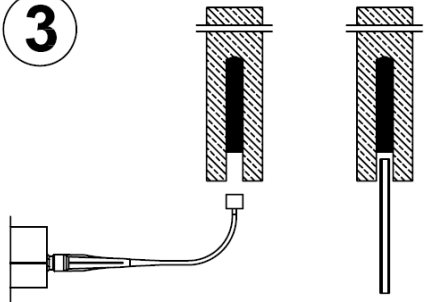
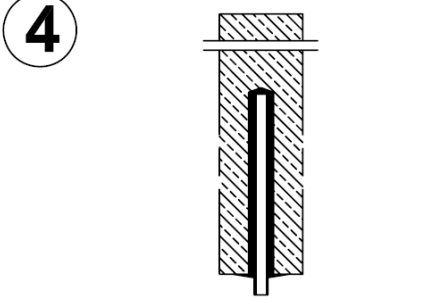
**Annex B6**  
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1		Drill the hole with the correct diameter and depth using a rotary percussive machine. Check the perpendicularity of the hole during the drilling operation.
2	<div><div> 4x Blower Manual Pump</div><div> 4x Standard Brush</div><div> 4x Blower Manual Pump</div></div> <p>if necessary use a mixer extension for the blower operation (see Annex B3)</p>	Clean the hole from drilling dust: the hole shall be cleaned by at least 4 blowing operations, by at least 4 brushing operations followed again by at least 4 blowing operations; before brushing clean the brush and check (see Annex B4, standard brush) if the brush diameter is sufficient. For the blower tools see Annex B3.
3		Unscrew the front cup, screw on the mixer and insert the cartridge in the gun.
4		Before starting to use the cartridge, eject a first part of the product, being sure that the two components are completely mixed. The complete mixing is reached only after that the product, obtained by mixing the two components, comes out from the mixer with an uniform color.
5	<div> if necessary use a mixer extension for the injection (see Annex B5)</div>	Fill the drilled hole uniformly starting from the drilled hole bottom, in order to avoid entrapment of the air; remove the mixer slowly bit by bit during pressing-out; filling the drill hole with a quantity of the injection mortar corresponding to 2/3 of the drill hole depth.
6	<div> <b>ATTENTION: Use the rods dry and free oil and other contaminants</b></div> <div></div>	Insert immediately the rod, marked according to the proper anchorage depth, slowly and with a slight twisting motion, removing excess of injection mortar around the rod. Observe the processing time according Annex B2. Wait the curing time according Annex B2.
DIAGER EPOXY PURE		Annex B7 of European Technical Assessment ETA-15/0826
Procedure up to 300 mm depth		



1		Drill the hole with the correct diameter and depth using a rotary percussive machine. Check the perpendicularity of the hole during the drilling operation.
2	 4 x 5 seconds  4x  4 x 5 seconds <b>ATTENTION: compressed air free oil</b>	Clean the hole from drilling dust: the hole shall be cleaned by at least 4 blowing operations (5 seconds for single operation) with compressed air, by at least 4 brushing operations with special brush followed again by at least 4 blowing operations (5 seconds for single operation) with compressed air. Before brushing clean the brush and check (see Annex B4, special brush) if the brush diameter is sufficient. For the blower tools see the Annex B3.
3	 	Unscrew the front cup of the cartridges, screw on the mixer and insert the cartridge in the proper pneumatic-pump.
4	 	Before starting to use the cartridge, eject a first part of the product, being sure that the two components are completely mixed. The complete mixing is reached only after that the product, obtained by mixing the two components, comes out from the mixer with an uniform color.
5	 	Before starting the injection, assemble the system according to Annex B5. After that, fill the drilled hole uniformly from the drilled hole bottom, in order to avoid entrapment of the air; remove the special mixer extension with injection plug slowly bit by bit during pressing-out; filling the drill hole with a quantity of the injection mortar corresponding to 2/3 of the drill hole depth. Procedure for overhead application is detailed in Annex B9.
6	 <b>ATTENTION: Use the rods dry and free oil and other contaminants</b>  	Insert immediately the rod, marked according to the proper anchorage depth, slowly and with a slight twisting motion, removing excess of injection mortar around the rod. Observe the processing time according Annex B2. Wait the curing time according Annex B2.
<b>DIAGER EPOXY PURE</b>		
Procedure up to 600 mm depth		<b>Annex B8</b> of European Technical Assessment ETA-15/0826

**In addition to standard procedure, for overhead installation, following the below procedure**

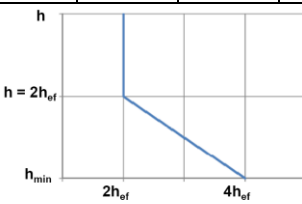
<p><b>1</b></p> 	<p><b>1 - Start injection</b></p> <p>Inject from the bottom of the hole. Maintain this position during the injection phase.</p>
<p><b>2</b></p> 	<p><b>2 - Injection phase</b></p> <p>Inject the product about 2/3 of the hole depth. During the injection maintain this position to assure the correct installation</p>
<p><b>3</b></p> 	<p><b>3 - End injection</b></p> <p>Remove the injection plug. Insert immediately the rod (turn the rod during the insertion).</p>
<p><b>4</b></p> 	<p><b>4 - End installation</b></p> <p>To avoid the slipping of the rod during the open time of the product (due to the rod own weight) use a temporary interlocking element (for ex. wedge of wood)</p>

**DIAGER EPOXY PURE**

Overhead application

**Annex B9**  
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**Table C1: Characteristic values for tension and shear load in cracked and non cracked concrete.**

HARMONIZED TECHNICAL SPECIFICATION: ETAG 001 PART 5										
ESSENTIAL CHARACTERISTICS			PERFORMANCE							
Installation parameters			M8	M10	M12	M16	M20	M24	M27	M30
d [mm]			8	10	12	16	20	24	27	30
d <sub>0</sub> [mm]			10	12	14	18	24	28	30	35
d <sub>fix</sub> [mm]			9	12	14	18	22	26	29	33
h <sub>1</sub> [mm]			h <sub>ef</sub> + 5 mm							
h <sub>min</sub> [mm]			h <sub>ef</sub> + 30 mm; ≥ 100 mm			h <sub>ef</sub> + 2d <sub>0</sub>				
T <sub>inst</sub> [Nm]			10	20	40	80	130	200	270	300
t <sub>fix</sub> [mm]	Min		> 0							
	Max		≤ 1500 mm							
S <sub>min</sub> [mm]			40	50	60	80	100	120	135	150
C <sub>min</sub> [mm]			40	50	60	80	100	120	135	150
γ <sub>2</sub> [-] Category 1			1,00							
γ <sub>2</sub> [-] Category 2			1,20							
Resistance for tensile load Resistance for combined pullout and concrete cone failure			M8	M10	M12	M16	M20	M24	M27	M30
τ <sub>Rk,ucr</sub> [N/mm <sup>2</sup> ] concrete C20/25 Temperature range -40°C/+40°C (T <sub>mlp</sub> = 24°C)			12,0	11,0	11,0	11,0	10,0	10,0	10,0	10,0
τ <sub>Rk,ucr</sub> [N/mm <sup>2</sup> ] concrete C20/25 Temperature range -40°C/+80°C (T <sub>mlp</sub> = 50°C)			9,0	8,5	8,5	8,5	7,0	7,0	7,0	7,0
ψ <sub>c,ucr</sub> C30/37 [-]			1,08							
ψ <sub>c,ucr</sub> C40/50 [-]			1,15							
ψ <sub>c,ucr</sub> C50/60 [-]			1,19							
τ <sub>Rk,cr</sub> [N/mm <sup>2</sup> ] concrete C20/25 Temperature range -40°C/+40°C (T <sub>mlp</sub> = 24°C)			-	-	7,0	7,0	7,0	7,0	-	-
τ <sub>Rk,cr</sub> [N/mm <sup>2</sup> ] concrete C20/25 Temperature range -40°C/+80°C (T <sub>mlp</sub> = 50°C)			-	-	5,5	5,5	5,5	5,5	-	-
ψ <sub>c,cr</sub> C30/37 [-]			1,00							
ψ <sub>c,cr</sub> C40/50 [-]			1,00							
ψ <sub>c,cr</sub> C50/60 [-]			1,00							
Resistance for tensile load Resistance for splitting failure			M8	M10	M12	M16	M20	M24	M27	M30
S <sub>cr,sp</sub> [mm]							if h = h <sub>min</sub> - S <sub>cr,sp</sub> = 4 h <sub>ef</sub>  if h <sub>min</sub> ≤ h < 2 h <sub>ef</sub> - S <sub>cr,sp</sub> = interpolate value  if h ≥ 2 h <sub>ef</sub> - S <sub>cr,sp</sub> = 2 h <sub>ef</sub>			
C <sub>cr,sp</sub> [mm]			0,50 S <sub>cr,sp</sub>							
Resistance for shear load Resistance for concrete pry-out failure			M8	M10	M12	M16	M20	M24	M27	M30
k [-]			2,0							
Note: Characteristic resistance for steel failure (standard threaded rods) according to the design method. Steel property class according to Annex A3 Table A2. Design method according to Annex B1.										
DIAGER EPOXY PURE							Annex C1 of European Technical Assessment ETA-15/0826			
Performance for static and quasi-static loads: Resistances										

**Note:** Characteristic resistance for steel failure (standard threaded rods) according to the design method. Steel property class according to Annex A3 Table A2. Design method according to Annex B1.

**Table C2: Characteristic values for tension and shear for seismic category C2**

<b>HARMONIZED TECHNICAL SPECIFICATION: ETAG 001 - ANNEX E QUALIFICATION FOR SEISMIC LOAD</b>			
<b>ESSENTIAL CHARACTERISTICS</b>	<b>PERFORMANCE</b>		
<b>Resistance for tensile load Resistance for steel failure (standard threaded rod class 8.8 with <math>A \geq 12\%</math>)</b>	<b>M16</b>	<b>M20</b>	<b>M24</b>
$N_{Rk,seis}$ [kN]	126	196	282
$\gamma_{M,seis}$ [-]	1,50		
<b>Resistance for tensile load Resistance for combined pullout and concrete cone failure</b>	<b>M16</b>	<b>M20</b>	<b>M24</b>
$\tau_{Rk,seis}$ [N/mm <sup>2</sup> ] concrete C20/25 Temperature range -40°C/+40°C ( $T_{mlp} = 24^\circ\text{C}$ )	2,9	2,8	2,6
$\tau_{Rk,seis}$ [N/mm <sup>2</sup> ] concrete C20/25 Temperature range -40°C/+80°C ( $T_{mlp} = 50^\circ\text{C}$ )	2,2	2,1	2,0
$\psi_{c,cr}$ C30/37 [-]	1,00		
$\psi_{c,cr}$ C40/50 [-]	1,00		
$\psi_{c,cr}$ C50/60 [-]	1,00		
<b>Resistance for shear load Resistance for steel failure without lever-arm (standard threaded rod class 8.8 with <math>A \geq 12\%</math>)</b>	<b>M16</b>	<b>M20</b>	<b>M24</b>
$V_{Rk,seis}$ [kN]	25	39	56
$\gamma_{M,seis}$ [-]	1,25		

**Note: Design method according to Annex B1.**

**DIAGER EPOXY PURE**

Performance for seismic loads category C2: Resistances

**Annex C2**  
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**Table C3: Displacements under service loads (static and quasi static) in cracked and non cracked concrete.**

HARMONIZED TECHNICAL SPECIFICATION: ETAG 001 PART 5								
ESSENTIAL CHARACTERISTICS	PERFORMANCE							
<b>Displacement under service load Tensile and Shear load</b>	<b>M8</b>	<b>M10</b>	<b>M12</b>	<b>M16</b>	<b>M20</b>	<b>M24</b>	<b>M27</b>	<b>M30</b>
$F_{unc}$ [kN] for concrete from C20/25 to C50/60	7,6	9,5	14,3	19,0	23,8	35,7	45,2	54,8
$\delta_{0,unc}$ [mm]	0,29	0,31	0,36	0,37	0,38	0,54	0,67	0,80
$\delta_{\infty,unc}$ [mm]	0,80							
$F_{cr}$ [kN] for concrete from C20/25 to C50/60	-	-	9,5	14,3	19,0	23,8	-	-
$\delta_{0,cr}$ [mm]	-	-	0,36	0,36	0,36	0,36	-	-
$\delta_{\infty,cr}$ [mm]	-	-	1,85				-	-

**Note:** Design method according to Annex B1.

**Table C4: Displacement under tensile and shear load in case of performance category C2**

HARMONIZED TECHNICAL SPECIFICATION: ETAG 001 - ANNEX E QUALIFICATION FOR SEISMIC LOAD						
ESSENTIAL CHARACTERISTICS			PERFORMANCE			
<b>Displacement under tensile load</b>			<b>M16</b>	<b>M20</b>	<b>M24</b>	
Displacement DLS	$\delta_{N,seis}(DLS)$	[mm]	0,26	0,25	0,34	
Displacement ULS	$\delta_{N,seis}(ULS)$	[mm]	0,37	0,45	0,56	
<b>Displacement under shear load</b>			<b>M16</b>	<b>M20</b>	<b>M24</b>	
Displacement DLS	$\delta_{V,seis}(DLS)$	[mm]	2,41	2,39	2,21	
Displacement ULS	$\delta_{V,seis}(ULS)$	[mm]	8,30	7,29	7,42	

**Note:** Design method according to Annex B1.

### DIAGER EPOXY PURE

Performance for static, quasi-static and seismic loads: Displacements

**Annex C3**  
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**Table C5: Resistance to fire**

<b>HARMONIZED TECHNICAL SPECIFICATION: ETAG 001 PART 1 PARAGRAPH 5.2.2 AND TECHNICAL REPORT TR020</b>	
<b>ESSENTIAL CHARACTERISTICS</b>	<b>PERFORMANCE</b>
<b>Resistance to fire</b>	NPD

**Table C6: Reaction to fire**

<b>HARMONIZED TECHNICAL SPECIFICATION: ETAG 001 PART 1 PARAGRAPH 5.2.1</b>	
<b>ESSENTIAL CHARACTERISTICS</b>	<b>PERFORMANCE</b>
<b>Reaction to fire</b>	In the final application the thickness of the mortar layer is about 1 to 2 mm and most of the mortar is material classified class A1 according to EC Decision 96/603/EC. Therefore it may be assumed that the bonding material (synthetic mortar or a mixture of synthetic mortar and cementitious mortar) in connection with the metal anchor in the end use application do not make any contribution to fire growth or to the fully developed fire and they have no influence to the smoke hazard.

**DIAGER EPOXY PURE**

Performance for exposure to fire

**Annex C4**  
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**Table C6: Terminology and symbols**

<b>TERMINOLOGY AND SYMBOLS</b>	
d	Diameter of anchor bolt or thread diameter
d <sub>0</sub>	Drill hole diameter
d <sub>fix</sub>	Diameter of clearance hole in the fixture
h <sub>ef</sub>	Effective anchorage depth
h <sub>l</sub>	Depth of the drilling hole
h <sub>min</sub>	Minimum thickness of concrete member
T <sub>inst</sub>	Torque moment to installation
t <sub>fix</sub>	Thickness to be fixed
S <sub>min</sub>	Minimum allowable spacing
C <sub>min</sub>	Minimum allowable edge distance
S <sub>cr,sp</sub>	Spacing for ensuring the transmission of the characteristic tensile resistance of a single anchor without spacing and edge effects in case of splitting failure
C <sub>cr,sp</sub>	Edge distance for ensuring the transmission of the characteristic tensile resistance of a single anchor without spacing and edge effects in case of splitting failure
τ <sub>Rk,ucr</sub>	Characteristic bond resistance in un-cracked concrete class C20/25
τ <sub>Rk,cr</sub>	Characteristic bond resistance in cracked concrete class C20/25
γ <sub>2</sub>	Partial safety factors for installation
ψ <sub>c,ucr</sub>	Increasing factor for un-cracked concrete
ψ <sub>c,cr</sub>	Increasing factor for cracked concrete
k	Factor for concrete edge failure
F	Service load in un-cracked (ucr) or cracked concrete (cr)
δ <sub>0</sub>	Short term displacement under service load in un-cracked (ucr) or cracked concrete (cr)
δ <sub>∞</sub>	Long term displacement under service load in un-cracked (ucr) or cracked concrete (cr)
seis	Seismic action
NPD	No declared performance

**DIAGER EPOXY PURE**

Terminology and symbols

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of European  
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